案例 Case study
阀件 Valve piece

工件 Workpiece:	阀件 Valve piece
材料 Material:	100Cr6
硬度 Hardness:	58-60HRc
磨削工序 Grinding Operation:	带振荡的横向磨削 Plunge grinding with oscillation
机床 Machine:	Bahmüller
冷却 Coolant:	油冷 Oil

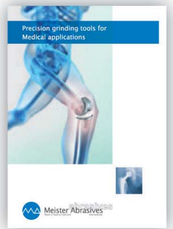
结果 Results:

修整间隔 Dressing interval:	20 件 (pcs)
表面粗糙度 Surface fi nish:	Pt 0.7 到 (to) 1.0
磨削周期 Grinding time:	8 秒 (s)

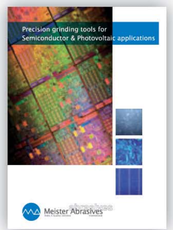
麦斯特磨料在高端工业应用中具有最强竞争力

Meister Abrasives grinding competence for highlevel industrial applications

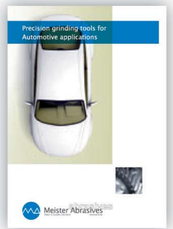
工具和刀具
Tool & Cutter



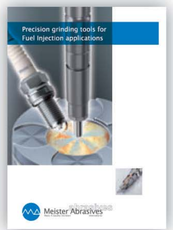
医疗
Medical



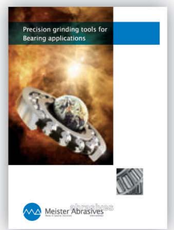
半导体及光电材料
Semiconductors
& Photovoltaic



汽车
Automotive



燃油喷射
Fuel Injection



轴承
Bearings

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Make A Quality Decision
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Precision grinding tools for Fuel Injection applications

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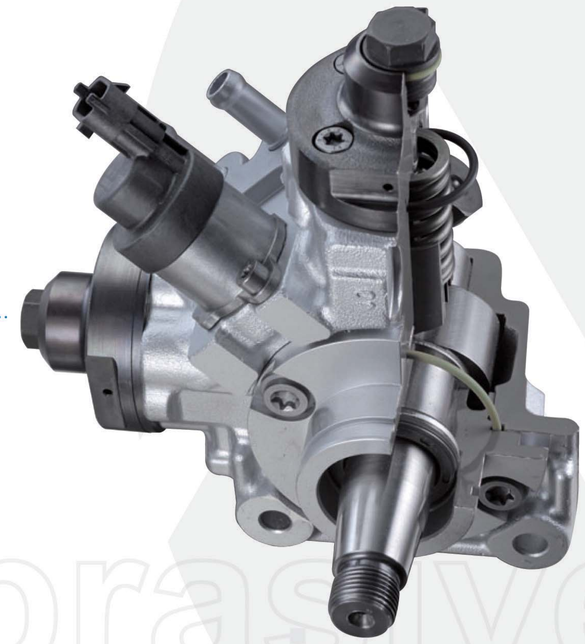

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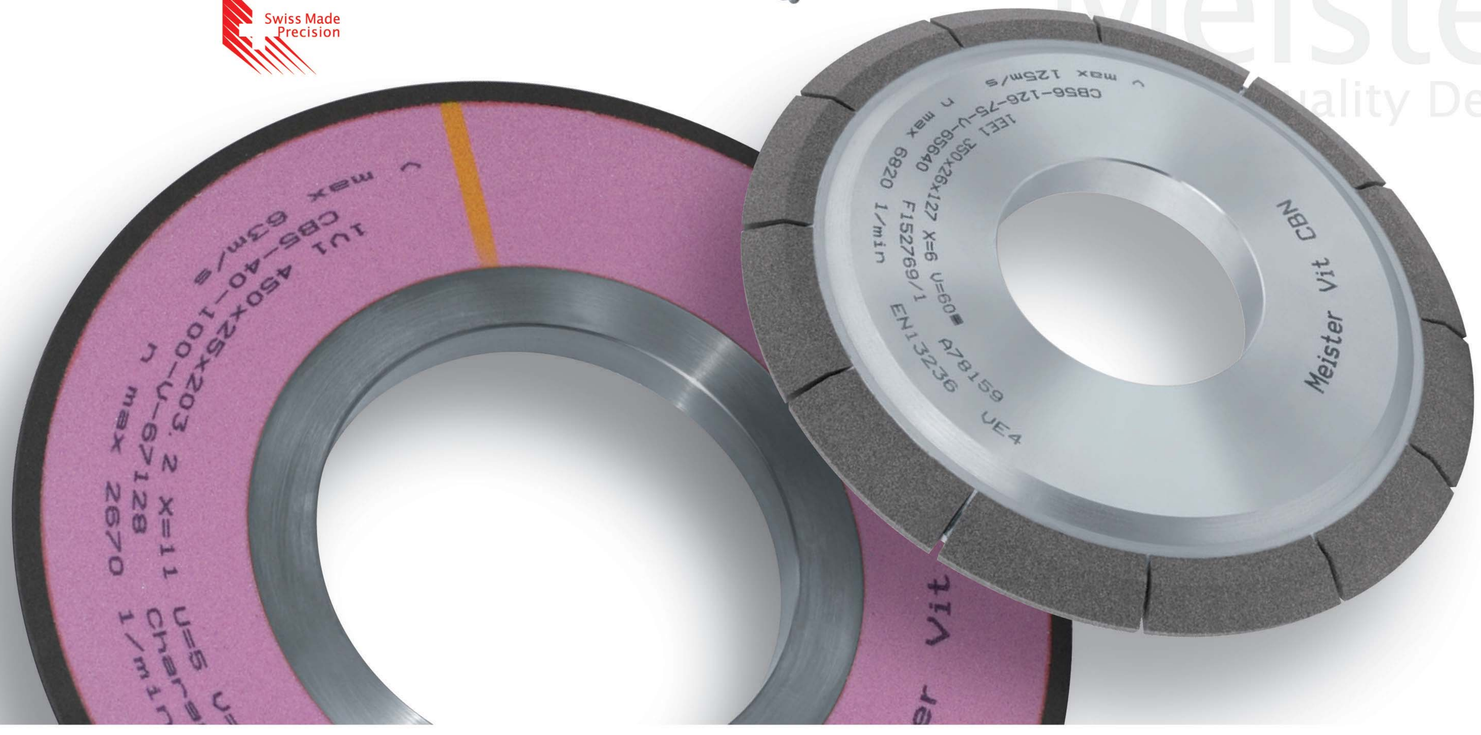

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